

Instructions for Use

# CIMmultus<sup>®</sup> QA 40 mL Monolithic Column (Quaternary Amine) (6 µm channels)

CIM Convective Interaction Media<sup>®</sup>  
614.5113-6



**SARTORIUS**

# Contents

<b>1</b>	<b>About These Instructions for Use</b> .....	<b>3</b>
	1.1. Accompanying Documents.....	3
<b>2</b>	<b>Safety</b> .....	<b>3</b>
	2.1. Intended Use.....	3
	2.2. Safety Note.....	3
<b>3</b>	<b>Technical Data</b> .....	<b>3</b>
<b>4</b>	<b>Device Overview   Description</b> .....	<b>4</b>
<b>5</b>	<b>Installation</b> .....	<b>5</b>
<b>6</b>	<b>Getting Started</b> .....	<b>5</b>
	6.1. General Recommendations.....	5
<b>7</b>	<b>Operating the Column</b> .....	<b>6</b>
	7.1. Connecting the Column.....	6
	7.2. Equilibration.....	6
	7.3. Strip   Regeneration.....	7
<b>8</b>	<b>Cleaning   Maintenance</b> .....	<b>7</b>
	8.1. Cleaning in Place (CIP).....	7
	8.2. Sanitisation.....	7
<b>9</b>	<b>Storage</b> .....	<b>8</b>
<b>10</b>	<b>Troubleshooting</b> .....	<b>8</b>
<b>11</b>	<b>Decommissioning   Transportation</b> .....	<b>8</b>
<b>12</b>	<b>Ordering Information</b> .....	<b>9</b>

# 1. About These Instructions for Use

These instructions are part of the device. They apply to the device product number indicated on the cover page.

## 1.1. Accompanying Documents

---

Column integrity test



## 2. Safety

---

### **⚠ WARNING**

Denotes a hazard that may result in death or severe injury if it is not avoided.

---

### **⚠ CAUTION**

Denotes a hazard that may result in moderate or minor injury if it is not avoided.

---

### **NOTICE**

Denotes a hazard that may result in property damage if it is not avoided.

---

## 2.1. Intended Use

CIMmultus<sup>®</sup> Monoliths are reusable chromatography devices for scalable high-resolution purification of complex biological samples. Inside the custom designed housing is a single-piece stationary phase with homogeneous channel size and surface chemistry. Without the need for column packing, CIMmultus<sup>®</sup> Monoliths are ready for use out of the box.

This high-performance ion exchange column is primarily intended for fast and efficient purification of biomolecules such as large proteins, viruses and virus like particles through their ionic interaction with the monolith. The following information is being provided to ensure proper product care and optimal product performance.

## 2.2. Safety Note

Follow the guidelines in this Instructions for Use. Improper use may result in malfunction, personal injury, or damage of the product or material. Follow safety instructions, wear gloves, safety glasses, and a lab coat during operation.

### 3. Technical Data

<b>Column chemistry</b>	QA (strong anion exchanger; quaternary amine)
<b>Channel radius</b>	3000 nm (2400 nm – 3600 nm)
<b>Support matrix</b>	Poly(glycidyl methacrylate -co- ethylene dimethacrylate)
<b>Monolith dimensions</b>	Outer diameter: 34.0 mm; inner diameter: 15.0 mm; length: 55 mm; bed volume (CV): 40 mL
<b>Connector</b>	TC 1 in. (25 mm), 3 mm ID bore
<b>Ligand density</b>	N.D.
<b>Operating flow rates</b>	Up to 15 CV/min   600 mL/min   898 cm/h. Do not go below 0.1 CV/min
<b>Maximum pressure</b>	1.4 MPa, 14 bar, 200 psi
<b>Operating temperature</b>	4 °C (39 °F) to 40 °C (104 °F)
<b>Chemical stability</b>	All commonly used aqueous buffers, 1 M NaOH, 0.1 M HCl, 8 M urea, 6 M guanidine hydrochloride and 20 % ethanol solution. Avoid oxidizing agents. Avoid prolonged use of concentrated acids (more than 0.5 M) like hydrochloric, sulphuric or acetic acid.
<b>Recommended pH</b>	Working range 2–13, cleaning in place 1–14
<b>Storage conditions</b>	2 °C (36 °F) to 25 °C (77 °F); 20 % ethanol
<b>Shelf life</b>	5 years

The linear flow rate can be calculated with the following equation and supporting data, which is available in the Technical Data.

$$\text{Average linear velocity, } u_{av} = \frac{F}{\pi \times L} \frac{\ln\left(\frac{D_o}{D_i}\right)}{(D_o - D_i)}$$

F is the flow rate in mL/min, Do and Di are the outer and inner diameter of the column and L is the column length.

### 4. Device Overview | Description

The housing of this CIMmultus® column is made of epoxy thermoset material. Its surface is coated pinhole-free with biocompatible (USP Class VI) Parylene C.

#### NOTICE

Do not expose the column housing to pure acetone.

## 5. Installation

Remove the product from its shipping box or crate and place on a flat surface. Carefully inspect the product for any damage that may have occurred during shipping. Immediately report any such damage to your vendor and the courier. The product is shipped in the designated storage solution at ambient temperature and should be stored upon receiving as stated under Technical Data.

---

### NOTICE

Larger columns are shipped in a wooden crate, and a suitable stand is provided in the packaging. The columns have either a stand (400 | 800 mL columns) or wheels (4 | 8 | 40 L columns). Place them in an upright position on a flat surface. The 40 L column should be lifted from its crate by attaching straps to the lifting eye bolts on the housing.

---

### NOTICE

Do not store the product below 0 °C (32 °F).

---

## 6. Getting Started

Set the pressure relief valve to the maximum pressure allowed on the CIM column as indicated in Technical Data. Before using the column, an integrity test must be performed. Guideline 'Column integrity test' ([biaseparations.com/en/library/guidelines](https://biaseparations.com/en/library/guidelines)) should be followed. It is advised to repeat this procedure regularly or when deviations in performance are observed.

---

### NOTICE

The column should be equilibrated to working temperature for optimal results. Allow at least 12 h for the column to reach working temperature.

---

### 6.1. General Recommendations

The following are general guidelines to consider when working with chromatography. The guidelines may not apply to specific column chemistry or sample properties.

- Treat loading material appropriately (e.g. pre-treat, filter, concentrate / dilute, etc.). For more details, please refer to the Guideline 'Pre-treatment of complex biological samples before column purification and regeneration procedures for columns with increased back pressure' ([biaseparations.com/en/library/guidelines](https://biaseparations.com/en/library/guidelines)).
- Always use freshly prepared mobile phases, filtered through 0.2 µm filter, compatible with mobile phases.
- Air bubbles will not disturb the stationary phase and can be washed out of the column. However, drying the monolith risks damaging the stationary phase.
- Surfactants can improve recoveries in virus purification. Non-ionic surfactants will not interact with ion exchange chromatography media. Non-UV-absorbing (at working wavelengths) surfactants will improve the baseline signal.
- Ensure all components of the system used are compatible with the working solutions (e.g. sodium hydroxide, organic solvents, high salt concentrations, etc).

---

**NOTICE**

Always ensure mobile phases are compatible before mixing them or applying consecutively on the column. Examples of in-compatible buffers are: magnesium ion-containing buffers and sodium hydroxide (forms precipitate), acetonitrile and sodium hydroxide (forms ammonia and acetate), ammonium acetate and sodium hydroxide (potential formation of explosive atmosphere), ethanol and sodium hydroxide (forms ethoxides). Wash the column with water or another compatible solution when using two incompatible solutions consecutively.

---

## 7. Operating the Column

### 7.1. Connecting the Column

Connecting the column to the system is possible with an inlet placed either at the top or at the bottom. Connect the column to the system with flow turned off in the following order:

1. Carefully remove the blind fitting on the inlet side and connect the inlet tubing.
2. Carefully remove the blind fitting on the outlet side and connect the outlet tubing.

Disconnect by reversing the steps above.

---

**NOTICE**

Do not open both inlet and outlet simultaneously to avoid leaking of mobile phase. Changing the order of the above procedure might cause leakage of the mobile phase from the column and affect its performance!

---

**NOTICE**

Reversing the flow direction will damage the column. Make sure the column is connected according to the flow direction indicated by the arrow. The 40 L housing has an integrated non-return valve at the column outlet to prevent reversing the flow direction. Do not remove or disassemble the valve. **Note:** Software specific settings which regulate the flow direction should be checked. Ensure the correct flow mode is selected so that flow can go only in the direction indicated on the monolith.

---

**NOTICE**

Spikes in pressure generated during sudden pump fluctuations (e.g. immediate application of maximum flow rate or sudden pump stop at high operating pressure) can generate a backpressure shock, which can damage the monolith.

---

### 7.2. Equilibration

The column should be equilibrated with a suitable counter-ion. Binding buffer should have the same or similar composition to the loaded sample. To speed up equilibration, a buffer containing a higher concentration of the

appropriate ion may be used (e.g. the elution buffer), as described here.

1. If needed wash the column with 10 CV of water to prevent mixing of incompatible buffers.
2. Wash the column with at least 10 CV of elution mobile phase (which contains elevated salt concentration).
3. Wash the column with at least 10 CV of binding mobile phase. The composition of this mobile phase should be similar to the sample composition.

Use system detectors as indication of successful equilibration. Conductivity and pH at the outlet should match buffer specifications.

### 7.3. Strip | Regeneration

A strip is typically implemented in the purification run to remove tightly-bound sample components. It is common to use the same approach as the elution: elevated salt concentration (e.g. 2 M NaCl), change in pH (low pH or high pH solution), or other.

## 8. Cleaning | Maintenance

Cleaning and maintenance of the column may improve its lifetime and increase reproducibility. Sample properties should be taken into account for column cleaning.

### 8.1. Cleaning in Place (CIP)

Column cleaning is recommended between purification runs or cycles. A reduced flow rate is suggested for column cleaning to extend contact time with the cleaning and neutralisation-equilibration solutions (between 0.1 and 0.5 CV/min).

---

#### CAUTION

Remain below the maximum pressure specified in Technical Data.

---

#### CAUTION

Ensure compatibility between the current column solution and cleaning solutions (see examples in General Recommendations).

---

1. If needed wash the column with 10 CV of water to prevent mixing of incompatible buffers.
2. Wash the column with at least 10 CV of cleaning solution with 1 M NaOH and 2 M NaCl (combined).
3. Wash the column with 10 CV of water.
4. Wash the column with at least 10 CV of a neutralisation-equilibration solution. A concentrated buffer (e.g. >100 mM Tris pH 7) with high salt concentration (e.g. > 1 M NaCl) is recommended to efficiently displace the counter ion. A solution of 1 M ammonium acetate can also be used. **Note:** Collect ammonium acetate solution in a separate waste container to avoid mixing with NaOH.

To improve cleaning, extend the contact time with cleaning solution or implement cleaning steps specific to the contaminants present in the sample.

### 8.2. Sanitisation

The procedure described here uses a standard cleaning solution with an extended contact time. A reduced flow rate is suggested to extend contact time with the cleaning and neutralisation-equilibration solutions (between 0.1 and 0.5 CV/min).

---

### CAUTION

Ensure compatibility between the current column solution and cleaning solutions (see examples in General Recommendations).

---

1. Wash the column with at least 10 CV of cleaning solution with 1 M NaOH and 2 M NaCl (combined).
2. Stop the flow and leave the column in contact with the cleaning solution for at least 2 h.
3. Wash the column with 10 CV of water.
4. Wash the column with at least 10 CV of a neutralisation-equilibration solution. A concentrated buffer (e.g. >100 mM Tris pH 7) with high salt concentration (e.g. > 1 M NaCl) is recommended to efficiently displace the counter ion. A solution of 1 M ammonium acetate can also be used. **Note:** Collect ammonium acetate solution in a separate waste container to avoid mixing with NaOH.

## 9. Storage

Clean and equilibrate the column before storage. The column can be stored in working buffers overnight.

---

### NOTICE

NaOH-ethanol mixtures at any concentration form ethoxide anions that are highly destructive to biomolecules, and ligands on chromatography media. Neutralise the column environment before introducing ethanol.

---

1. Wash the column with 10 CV deionised water.
2. Wash the column with 10 CV of storage solution. **Note:** Reduce the flow rate when using viscous solvents (such as ethanol) to avoid a pressure increase.
3. Seal the column with blind fittings and store at the temperature specified in Technical Data. If there is a possibility of biological contamination from the sample it is recommended to store the column between 2 °C (36 °F) and 8 °C (46 °F).

## 10. Troubleshooting

Problems arising during the analysis are usually related to the column, sample, mobile phase, or the instrumentation. It is advisable to use an elimination approach to exclude possible causes. Please refer to our troubleshooting guide ([biaseparations.com/en/library/guidelines](https://biaseparations.com/en/library/guidelines)).

## 11. Decommissioning | Transportation

If there is reason to return the product, complete a Return Form ([biaseparations.com/en/terms-conditions](https://biaseparations.com/en/terms-conditions)) and contact [help.bia@sartorius.com](mailto:help.bia@sartorius.com).

Contaminated samples used during the process that could cause biological or chemical hazards are potentially

hazardous substances. If the product has come into contact with hazardous substances, steps must be taken to ensure proper decontamination and declaration.

#### Procedure

Decontaminate the product. The operator of the product is responsible for adhering to local government regulations on the proper decontamination and declaration for transport and disposal.

## 12. Ordering Information

Transferring the workflow to a different scale or format (analytical, screening) is simple with CIM<sup>®</sup>. Contact your local support to find the appropriate products.

#### Purification Scale Products cGMP Compliant

Catalog number	Product name
911.5113-6	CIMmultus <sup>®</sup> QA 80 mL cGMP Compliant Monolithic Column (Quaternary Amine) (6 µm channels)
BIA-924.5113-6	CIMmultus <sup>®</sup> QA 400 mL cGMP Compliant Monolithic Column (Quaternary Amine) (6 µm channels)
921.5113-6	CIMmultus <sup>®</sup> QA 800 mL cGMP Compliant Monolithic Column (Quaternary Amine) (6 µm channels)
BIA-934.5113-6	CIMmultus <sup>®</sup> QA 4000 mL cGMP Compliant Monolithic Column (Quaternary Amine) (6 µm channels)
931.5113-6	CIMmultus <sup>®</sup> QA 8000 mL cGMP Compliant Monolithic Column (Quaternary Amine) (6 µm channels)

#### Purification Scale Products non-cGMP Compliant

Catalog number	Product name
311.5113-6	CIMmultus <sup>®</sup> QA 1 mL Monolithic Column (Quaternary Amine) (6 µm channels)
414.5113-6	CIMmultus <sup>®</sup> QA 4 mL Monolithic Column (Quaternary Amine) (6 µm channels)
411.5113-6	CIMmultus <sup>®</sup> QA 8 mL Monolithic Column (Quaternary Amine) (6 µm channels)
614.5113-6	CIMmultus <sup>®</sup> QA 40 mL Monolithic Column (Quaternary Amine) (6 µm channels)
611.5113-6	CIMmultus <sup>®</sup> QA 80 mL Monolithic Column (Quaternary Amine) (6 µm channels)
811.5113-6	CIMmultus <sup>®</sup> QA 800 mL Monolithic Column (Quaternary Amine) (6 µm channels)
BIA-1014.5113-6	CIMmultus <sup>®</sup> QA 4000 mL Monolithic Column (Quaternary Amine) (6 µm channels)
1011.5113-6	CIMmultus <sup>®</sup> QA 8000 mL Monolithic Column (Quaternary Amine) (6 µm channels)

Sartorius BIA Separations d.o.o.  
Mirce 21  
SI-5270 Ajdovščina  
Phone +386 59 699 500  
[www.biaseparations.com](http://www.biaseparations.com)

The information and figures contained in these instructions correspond to the version date specified below.

Sartorius reserves the right to make changes to the technology, features, specifications and design of the equipment without notice.

Masculine or feminine forms are used to facilitate legibility in these instructions and always simultaneously denote the other gender as well.

Copyright notice:

This Instructions for Use, including all of its components, is protected by copyright. Any use beyond the limits of the copyright law is not permitted without our approval. This applies in particular to reprinting, translation and editing irrespective of the type of media used.

Last updated

06 | 2025

© 2025

PSIM-614.5113-6-2506-ZOE