

Instructions for Use

# CIMmultus<sup>®</sup> Swiper 400 mL cGMP Compliant Monolithic Column (2 $\mu$ m channels)

CIM Convective Interaction Media<sup>®</sup>  
BIA-924.5122-2



**SARTORIUS**

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# 1. About These Instructions for Use

These instructions are part of the device. They apply to the device product number indicated on the cover page.

## 1.1. Accompanying Documents

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Column integrity test



## 2. Safety

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### **⚠ WARNING**

Denotes a hazard that may result in death or severe injury if it is not avoided.

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### **⚠ CAUTION**

Denotes a hazard that may result in moderate or minor injury if it is not avoided.

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### **NOTICE**

Denotes a hazard that may result in property damage if it is not avoided.

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## 2.1. Intended Use

CIMmultus<sup>®</sup> Monoliths are reusable chromatography devices for scalable high-resolution purification of complex biological samples. Inside the custom designed housing is a single-piece stationary phase with homogeneous channel size and surface chemistry. Without the need for column packing, CIMmultus<sup>®</sup> Monoliths are ready for use after sanitisation and integrity test.

The CIM<sup>®</sup> Swiper is an advanced chromatography column designed for efficient nucleic acid purification within an acidic to neutral pH range. Utilizing multimodal weak anion exchanging properties, it offers exceptional selectivity between RNA, DNA, and proteins, making it ideal for complex samples. This column efficiently purifies single-stranded RNA of various sizes and modalities at neutral pH and ambient temperature, delivering optimal results without the need for extreme conditions.

## 2.2. Safety Note

Follow the guidelines in this Instructions for Use. Improper use may result in malfunction, personal injury, or damage of the product or material. Follow safety instructions, wear gloves, safety glasses, and a lab coat during operation.

### 3. Technical Data

<b>Column chemistry</b>	Multimodal (anion exchange-hydrogen bonding)
<b>Channel radius</b>	1050 nm (950 nm - 1150 nm)
<b>Support matrix</b>	Poly(glycidyl methacrylate -co- ethylene dimethacrylate)
<b>Monolith dimensions</b>	Outer diameter: 105.0 mm; inner diameter: 65.0 mm; length: 75 mm; bed volume (CV): 400 mL
<b>Connector</b>	TC 1 in. (25 mm), 8 mm ID bore
<b>Ligand density</b>	N.D.
<b>Operating flow rates</b>	Up to 2 CV/min   800 mL/min   245 cm/h. Do not go below 0.1 CV/min
<b>Maximum pressure</b>	1.4 MPa, 14 bar, 200 psi
<b>Operating temperature</b>	4 °C (39 °F) to 40 °C (104 °F)
<b>Chemical stability</b>	All commonly used aqueous buffers, 1 M NaOH, 0.1 M HCl, 8 M urea, 6 M guanidine hydrochloride and 20% ethanol solution. Avoid oxidizing agents. Avoid prolonged use of concentrated acids (more than 0.1 M) like hydrochloric, sulphuric or acetic acid.
<b>Recommended pH</b>	Working range 2-11, cleaning in place 1-13.7
<b>Storage conditions</b>	2 °C (36 °F) to 25 °C (77 °F); 20% ethanol in 20 mM sodium phosphate at pH 2.5.
<b>Shelf life</b>	N.D.

### 4. Device Overview | Description

The housing of this CIMmultus® column is made of epoxy thermoset material. Its surface is coated pinhole-free with biocompatible (USP Class VI) Parylene C.

#### NOTICE

Do not expose the column housing to pure acetone.

### 5. Installation

Remove the product from its shipping box or crate and place on a flat surface. Carefully inspect the product for any damage that may have occurred during shipping. Immediately report any such damage to your vendor and the courier. The product is shipped in the designated storage solution at ambient temperature and should be stored upon receiving as stated under Technical Data.

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**NOTICE**

Larger columns are shipped in a wooden crate, and a suitable stand is provided in the packaging. The columns have either a stand (400 | 800 mL columns) or wheels (4 | 8 | 40 L columns). Place them in an upright position on a flat surface. The 40 L column should be lifted from its crate by attaching straps to the lifting eye bolts on the housing.

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**NOTICE**

Do not store the product below 0 °C (32 °F).

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## 6. Getting Started

Set the pressure relief valve to the maximum pressure allowed on the CIM column as indicated in Technical Data. Before using the column, an integrity test must be performed. Guideline 'Column integrity test' ([biaseparations.com/en/library/guidelines](https://biaseparations.com/en/library/guidelines)) should be followed. It is advised to repeat this procedure regularly or when deviations in performance are observed.

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**NOTICE**

The column should be equilibrated to working temperature for optimal results. Allow at least 12 h for the column to reach working temperature.

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**NOTICE**

This cGMP compliant column should be sanitised before first use. Follow the sanitisation protocol in this document (see chapter 8.2.) once the 'Column integrity test' has been completed.

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### 6.1. General Recommendations

The following are general guidelines to consider when working with chromatography. The guidelines may not apply to specific column chemistry or sample properties.

- Treat loading material appropriately (e.g. pre-treat, filter, concentrate / dilute, etc.). For more details, please refer to the Guideline 'Pre-treatment of complex biological samples before column purification and regeneration procedures for columns with increased back pressure' ([biaseparations.com/en/library/guidelines](https://biaseparations.com/en/library/guidelines)).
  - Always use freshly prepared mobile phases, filtered through 0.2 µm filter, compatible with mobile phases.
  - Air bubbles will not disturb the stationary phase and can be washed out of the column. However, drying the monolith risks damaging the stationary phase.
  - Surfactants can improve recoveries in virus purification. Non-ionic surfactants will not interact with ion exchange chromatography media. Non-UV-absorbing (at working wavelengths) surfactants will improve the baseline signal.
  - Ensure all components of the system used are compatible with the working solutions (e.g. sodium hydroxide, organic solvents, high salt concentrations, etc).
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**NOTICE**

Always ensure mobile phases are compatible before mixing them or applying consecutively on the column. Examples of in-compatible buffers are: magnesium ion-containing buffers and sodium hydroxide (forms precipitate), acetonitrile and sodium hydroxide (forms ammonia and acetate), ammonium acetate and sodium hydroxide (potential formation of explosive atmosphere), ethanol and sodium hydroxide (forms ethoxides). Wash the column with water or another compatible solution when using two incompatible solutions consecutively.

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## 7. Operating the Column

### 7.1. Connecting the Column

Position the column with the inlet at the bottom and outlet at the top by placing the 400 | 800 mL column on its stand. The 4000 | 8000 mL columns should stand upright on its wheels. Connect the column to the system with flow turned off in the following order:

1. Carefully remove the blind fitting on the inlet side and connect the inlet tubing.
2. Carefully remove the blind fitting on the outlet side and connect the outlet tubing.

Disconnect by reversing the steps above.

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#### NOTICE

Do not open both inlet and outlet simultaneously to avoid leaking of mobile phase. Changing the order of the above procedure might cause leakage of the mobile phase from the column and affect its performance!

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#### NOTICE

Reversing the flow direction will damage the column. Make sure the column is connected according to the flow direction indicated by the arrow. The 40 L housing has an integrated non-return valve at the column outlet to prevent reversing the flow direction. Do not remove or disassemble the valve. **Note:** Software specific settings which regulate the flow direction should be checked. Ensure the correct flow mode is selected so that flow can go only in the direction indicated on the monolith.

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#### NOTICE

Spikes in pressure generated during sudden pump fluctuations (e.g. immediate application of maximum flow rate or sudden pump stop at high operating pressure) can generate a backpressure shock, which can damage the monolith.

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### 7.2. Equilibration

The column should be equilibrated with a suitable counter-ion. Binding buffer should have the same or similar composition to the loaded sample. To speed up equilibration, a buffer containing a higher concentration of the appropriate ion may be used (e.g. the elution buffer), as described here.

1. If needed wash the column with at least 5 CV of water to prevent mixing of incompatible buffers.
2. Wash the column with at least 10 CV of elution mobile phase. For weak ion exchangers, an extended contact time is recommended (by reducing the flow rate to < 0.5 CV/min or a hold step after the flush).
3. Wash the column with at least 10 CV of binding mobile phase. The composition of this mobile phase should be similar to the sample composition.

Use system detectors as indication of successful equilibration. Conductivity and pH at the outlet should match buffer specifications.

## 7.3. Strip | Regeneration

A strip is typically implemented in the purification run to remove tightly-bound sample components. It is common to use the same approach as the elution: elevated salt concentration (e.g. 2 M NaCl), change in pH (low pH or high pH solution), or other.

# 8. Cleaning | Maintenance

Cleaning and maintenance of the column may improve its lifetime and increase reproducibility. Sample properties should be taken into account for column cleaning.

## 8.1. Cleaning in Place (CIP)

In some cases, a simple regeneration of the monolithic column is insufficient. Sample molecules may not completely elute from the column or may even precipitate on the column. This build-up of contaminants on the monolithic column may cause loss of resolution and binding capacity, increased back pressure, or a complete blockage of the column. A specific CIP procedure should be considered for the type of contaminants present in the sample. An example of a general CIP procedure is presented below.

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### CAUTION

In case of pressure increase during cleaning, adjust flow rate to remain below the maximum pressure allowed over the column.

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Perform the following procedure at up to half the maximum operating flow rate. This will ensure sufficient contact time between the monolith and cleaning solution. Optionally, if hydrophobic impurities are expected, wash with 10 CV of deionized water followed by 10 CV of 30 % 2-propanol.

1. If needed wash the column with 5 CV of deionized water.
2. Wash the column with at least 10 CV of a cleaning solution containing 0.1 M NaOH + 1 M NaCl.
3. Wash the column with at least 5 CV of a neutralisation solution or until pH at the column outlet reaches the buffer pH. 0.5 M sodium phosphate buffer pH 6.5 or 1 M sodium acetate pH 5.5 are recommended to efficiently displace the counter ion. Other concentrated buffers (e.g. 0.1–0.5 M buffer, pH 5–6) can be used but their use needs to be validated. To perform another purification run, proceed with column equilibration, otherwise proceed to Storage Procedure.

**Note:** NaOH forms a precipitate with bivalent metal cations (e.g. Mg<sup>2+</sup>, Ca<sup>2+</sup>). Precipitation causes a gradual pressure increase over consecutive runs until complete column blockage. The precipitate can be dissolved with a 0.1 M HCl wash. Consecutive washes with acid will have negative impact on column lifetime. To prevent precipitation, wash the column with at least 5 CV of water or a compatible buffer before and after NaOH.

**Note:** If CIP does not restore column performance, consider extending the contact time with the cleaning solution.

## 8.2. Sanitisation

The procedure described here uses a standard cleaning solution with an extended contact time. A reduced flow rate is suggested to extend contact time with the cleaning and neutralisation-equilibration solutions (between 0.1 and 0.5 CV/min).

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### CAUTION

Ensure compatibility between the current column solution and cleaning solutions (see examples in General Recommendations).

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1. If needed wash the column with at least 5 CV of deionized water.
2. Wash the column with at least 10 CV of a cleaning solution containing 0.5 M NaOH + 2 M NaCl.
3. Stop the flow and leave the column in contact with the cleaning solution for at least 1 h. Make sure the contact time is properly optimised.
4. Wash the column with at least 5 CV of a neutralisation solution or until pH at the column outlet reaches the buffer pH. 0.5 M sodium phosphate buffer pH 6.5 or 1 M sodium acetate pH 5.5 are recommended to efficiently displace the counter ion. Other concentrated buffers (e.g. 0.1–0.5 M buffer, pH 5–6) can be used but their use needs to be validated. To perform another purification run, proceed with column equilibration, otherwise proceed to Storage Procedure.

Cleaning validation remains end user responsibility.

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### NOTICE

Ensure that the chromatography system and auxiliary components are compatible with the cleaning solution at the concentrations used.

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## 9. Storage

The column can be stored in working buffers overnight. Before storage, follow instructions in Cleaning in Place section that will guide you through cleaning and neutralisation protocol.

1. If needed wash the column with at least 5 CV of deionized water.
2. Wash the column with at least 10 CV of 25 mM Na-phosphate, pH 2.5 or until pH and conductivity are stable.
3. Wash the column with at least 5 CV of storage solution containing 20 % ethanol in 20 mM Na-phosphate, pH 2.5 or until pH and conductivity are stable. Note: Reduce the flow rate when using viscous solvents (such as ethanol) to avoid a pressure increase. Note: Any deviation from the recommended storage solution (i.e. 20 % ethanol in 20 mM Na-phosphate, pH 2.5) or storage protocol could affect column performance.
4. Seal the column with blind fittings and store at the temperature specified in Technical Data. If there is a possibility of biological contamination from the sample it is recommended to store the column between 2 °C (36 °F) and 8 °C (46 °F).

**Note:** Consider compatibility between sample and mobile phases to avoid precipitation inside the column (e.g. alkaline solutions, such as NaOH).

## 10. Troubleshooting

Problems arising during the analysis are usually related to the column, sample, mobile phase, or the instrumentation. It is advisable to use an elimination approach to exclude possible causes. Please refer to our troubleshooting guide ([biaseparations.com/en/library/guidelines](https://biaseparations.com/en/library/guidelines)).

## 11. Decommissioning | Transportation

If there is reason to return the product, complete a Return Form ([biaseparations.com/en/terms-conditions](https://biaseparations.com/en/terms-conditions)) and contact [help.bia@sartorius.com](mailto:help.bia@sartorius.com).

Contaminated samples used during the process that could cause biological or chemical hazards are potentially hazardous substances. If the product has come into contact with hazardous substances, steps must be taken to ensure proper decontamination and declaration.

### Procedure

Decontaminate the product. The operator of the product is responsible for adhering to local government regulations on the proper decontamination and declaration for transport and disposal.

## 12. Ordering Information

Transferring the workflow to a different scale or format (analytical, screening) is simple with CIM<sup>®</sup>. Contact your local support to find the appropriate products.

### Purification Scale Products cGMP Compliant

Catalog number	Product name
BIA-904.5122-2	CIMmultus® Swiper 4 mL cGMP Compliant Monolithic Column (2 µm channels)
BIA-901.5122-2	CIMmultus® Swiper 8 mL cGMP Compliant Monolithic Column (2 µm channels)
BIA-914.5122-2	CIMmultus® Swiper 40 mL cGMP Compliant Monolithic Column (2 µm channels)
BIA-911.5122-2	CIMmultus® Swiper 80 mL cGMP Compliant Monolithic Column (2 µm channels)
BIA-924.5122-2	CIMmultus® Swiper 400 mL cGMP Compliant Monolithic Column (2 µm channels)
BIA-921.5122-2	CIMmultus® Swiper 800 mL cGMP Compliant Monolithic Column (2 µm channels)

**Purification Scale Products non-cGMP Compliant**

<b>Catalog number</b>	<b>Product name</b>
BIA-311.5122-2	CIMmultus® Swiper 1 mL Monolithic Column (2 µm channels)
BIA-414.5122-2	CIMmultus® Swiper 4 mL Monolithic Column (2 µm channels)
BIA-411.5122-2	CIMmultus® Swiper 8 mL Monolithic Column (2 µm channels)
BIA-614.5122-2	CIMmultus® Swiper 40 mL Monolithic Column (2 µm channels)
BIA-611.5122-2	CIMmultus® Swiper 80 mL Monolithic Column (2 µm channels)
BIA-814.5122-2	CIMmultus® Swiper 400 mL Monolithic Column (2 µm channels)
BIA-811.5122-2	CIMmultus® Swiper 800 mL Monolithic Column (2 µm channels)



Sartorius BIA Separations d.o.o.  
Mirce 21  
SI-5270 Ajdovščina  
Phone +386 59 699 500  
www.biaseparations.com

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